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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

CATLIN

RBW0705G00411-3G
Job Sheet 178584



Part No: RBW0705G00411-3G

Job Qty: 3 ea

Part Name: Landing Gear Blocking System



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/4/18

Job Tracking No:

Due Date: 7/23/18

Created By: Patrick Lussier

Type: SOLD

Description:

Note: DWG RBW0705G00411-3G Rev. 0 IPP Rev. A 18.06.01 new issue DP Verify DD

Ship Via:

→ 7-26

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	7/23/18	7/23/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	3 pcs	7/23/18	7/23/18	0.00	0.00	Small Fab-4		MLL
120	QC	3 pcs	7/23/18	7/23/18	0.00	0.00	QC4		SMB
130	Packaging	3 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3-1		MLL
140	QC21-FG	3 Ea	7/23/18	7/23/18	0.00	0.00	QC21		MLL

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1650-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue RBW0705G00411-3G-7 placard to RBW0705G00411-3G-11 foam. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1650-E	Case	3 Ea (1 ea)	90-Start up Operation	5084034 - 5084036
97524A032	Sealing Blind Rivet	12 Ea (4 ea)	110-Small Fab	5089128
RB41011	Dart Tooling Placard, Aluminum	3 Ea (1 ea)	110-Small Fab	5021040
RBW0705G00411-3G-11	Top Foam	3 Ea (1 ea)	110-Small Fab	5084042 - 5084044 - 5084041
RBW0705G00411-3G-7	Placard → PAK	3 Ea (1 ea)	110-Small Fab	5086634
RBW0705G00411-3G-9	Bottom Foam	3 Ea (1 ea)	110-Small Fab	5084037 - 5084039 - 5084038
RBW0705G00453-3G	Forward Landing Gear Block	3 (1 ea)	110-Small Fab	5094328
RBW0705G00454-SX-3G	Aft L/H Landing Gear Block	3 Ea (1 ea)	110-Small Fab	5094329
RBW0705G00455-DX-3G	Aft R/H Landing Gear Block	3 (1 ea)	110-Small Fab	5094331

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1650-E	3	5	0
110-Small Fab	97524A032	12	623	0
	RB41011	3	836	0
	RBW0705G00411-3G-11	3	3	0
	RBW0705G00411-3G-7	3	0	0
	RBW0705G00411-3G-9	3	3	0
	RBW0705G00453-3G	3	0	0
	RBW0705G00454-SX-3G	3	0	0
	RBW0705G00455-DX-3G	3	0	0

Part Specifications

Specifications could not be found.



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Container No: S096637



Part: RBW0705G00411-3G

Job No: 178584

Serial No/Batch: S096637

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 07/26/18

7/24/2018

Order Log

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Order Log



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200
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Order No	Order Date	Customer	Ship-To Contact	Part No	Unit Price	Amount	Quantity	Quantity Shipped	Quantity Remaining	Customer Due Date	Ship Date	Customer PO	Status	Type	Priority	Special Comments	Accounting Job No
6867	6/4/18	CCHCH01 CHC Helicopter Corporation - Global Ops Canada (2008) ULC		RBW0705G00411-3G						7/26/18	7/26/18	P3486018	Open	Reactive	Medium	FEDEX P1 ACCOUNT NO. 479151903 SHIP ASAP C of C with DWG required for all CHC TOOLING orders - This document request is to satisfy Audit requirements. Please ensure the Commercial invoice indicates 1 - HS CODES, 2 - ECCN AND 3 - COUNTRY OF ORIGIN	
					\$8,597.00	\$17,194.00	2	0	2								
1 Orders						Total:	\$17,194.00										

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